

SECTION 238239  
CABINET UNIT HEATERS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections "General Conditions of the Construction Contract", "Special Conditions", and "Division 1 - General Requirements" form a part of this Section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

1.2 SUMMARY

- A. Section includes cabinet unit heaters with centrifugal fans and hot-water coils.
- B. Related Sections:
  - 1. Section 230923 "Direct Digital Control for HVAC" for integrating control of existing and new cabinet unit heaters by the existing Johnson Metasys BAS System.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CWP: Cold working pressure.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
  - 1. Include plans, elevations, sections, and details.
  - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include location and size of each field connection.
  - 4. Include details of anchorages and attachments to structure and to supported equipment.
  - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
  - 6. Indicate location and arrangement of piping valves and specialties.
  - 7. Indicate location and arrangement of integral controls.
  - 8. Wiring Diagrams: Power, signal, and control wiring.

- C. Samples for Verification: Finish colors for each type of cabinet unit heater indicated with factory-applied color finishes.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Berko; Marley Engineered Products.
  - 2. Carrier Corporation; a UTC company.
  - 3. McQuay International.
  - 4. Or other manufacturer as approved by the Professional.

### 2.2 DESCRIPTION

- A. Factory-assembled and -tested unit complying with AHRI 440.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 2021.

### 2.3 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

### 2.4 COIL SECTION INSULATION

- A. Insulation Materials: ASTM C 1071; surfaces exposed to airstream shall have aluminum-foil facing and erosion-resistant coating to prevent erosion of glass fibers.
  - 1. Thickness: 1 inch (25 mm).
  - 2. Thermal Conductivity (k-Value): 0.26 Btu x in./h x sq. ft. at 75 deg F (0.037 W/m x K at 24 deg C) mean temperature.
  - 3. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
  - 4. Adhesive: Comply with ASTM C 916 and with NFPA 90A or NFPA 90B.
  - 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

## 2.5 CABINETS

- A. Material: Steel with baked-enamel finish with manufacturer's standard paint, in color as specified by model number.
  - 1. Vertical Unit, Exposed Front Panels: Minimum 0.0677-inch- (1.7-mm-) thick galvanized sheet steel, removable panels with channel-formed edges secured with tamperproof cam fasteners.
  - 2. Control Access Door: Key operated.
  - 3. Base: Minimum 0.0528-inch- (1.35-mm-) thick steel, finished to match cabinet, 4 inches (100 mm) high with leveling bolts.
  - 4. False Back: Minimum 0.0428-inch- (1.1-mm-) thick steel, finished to match cabinet.

## 2.6 COILS

- A. Hot-Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch (2.5 mm) and rated for a minimum working pressure of 200 psig (1378 kPa) and a maximum entering-water temperature of 220 deg F (104 deg C). Include manual air vent and drain.

## 2.7 CONTROLS

- A. Fan and Motor Board: Removable.
  - 1. Fan: Forward curved, high static, double width, centrifugal, directly connected to motor; thermoplastic or painted-steel wheels and aluminum, painted-steel, or galvanized-steel fan scrolls.
  - 2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board.
  - 3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- B. Factory, Hot-Water Piping Package: ASTM B 88, Type L (ASTM B 88M, Type B) copper tube with wrought-copper fittings and brazed joints. Label piping to indicate service, inlet, and outlet.
  - 1. Two-way valve packages shall include manually adjustable balance device.
    - a. Manufacturer: Provide control valves by one of the following:
      - 1) Belimo Controls, Inc.
      - 2) Equivalent manufacturer as approved by the Professional.
  - 2. Hose Kits: Minimum 400-psig (2758-kPa) working pressure, and operating temperatures from 33 to 211 deg F (0.5 to 99 deg C). Tag hose kits to equipment designations.
    - a. Length: 36 inches (900 mm).
    - b. Minimum Diameter: Equal to cabinet unit-heater connection size.
  - 3. Two-Piece, Ball Valves: Bronze body with full-port, chrome-plated bronze ball; PTFE or TFE seats; and 600-psig (4140-kPa) minimum CWP rating and blowout-proof stem.
  - 4. Calibrated-Orifice Balancing Valves: Bronze body, ball type, 125-psig (860-kPa) working pressure, 250 deg F (121 deg C) maximum operating temperature; with calibrated orifice or venture, connection for portable differential pressure meter with integral seals, threaded ends, and equipped with a memory stop to retain set position.

5. Motor Operated or Solenoid Control Valve: Brass or ferrous-metal body, 300-psig (2068-kPa) working pressure at 250 deg F (121 deg C), removable, corrosion-resistant, tamperproof, compatible with Johnson Metasys BAS System.
  6. Y-Pattern, Hot-Water Strainers: Cast-iron body (ASTM A 126, Class B); 125-psig (860-kPa) minimum working pressure; with threaded connections, bolted cover, perforated stainless-steel basket, and bottom drain connection. Include minimum NPS 1/2 (DN 15) threaded pipe and full-port ball valve in strainer drain connection.
  7. Wrought-Copper Unions: ASME B16.22.
- C. Controls: Cabinet unit heaters are to be controlled by the existing Johnson Metasys BAS.
- D. Electrical Connection: Factory-wired motors and controls for a single field connection.

## 2.8 CAPACITIES AND CHARACTERISTICS

- A. Cabinet:
1. Vertical, Surface Mounted: Upflow.
    - a. Top: Flat.
    - b. Air Inlet: Front, extruded-aluminum bar grille.
    - c. Air Outlet: Top extruded-aluminum bar grille.
- B. Fan:
1. Airflow: Per schedule on drawings.
  2. External Static Pressure: .125 inches wg.
  3. Fan Speed: Per schedule on drawings.
  4. Motor Horsepower: Per schedule on drawings.
- C. Heating Capacity:
1. Output: Per schedule on drawings.
  2. Entering-Air Temperature: 50 deg F.
  3. Air-Temperature Rise: 40 deg F.
- D. Hot-Water Heating Coil:
1. Water Flow: Per schedule on drawings.
  2. Water-Side Pressure Loss: .181 feet wg.
  3. Entering-Water Temperature: Per schedule on drawings.
- E. Filters: None.
- F. Electrical Characteristics for Single-Point Connection:
1. Volts: 120.
  2. Phase: 1.
  3. Hertz: 60.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas to receive cabinet unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Section 079200 "Joint Sealants."
- B. Install cabinet unit heaters to comply with NFPA 90A.

### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in Section 232113 "Hydronic Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. Comply with safety requirements in UL 1995.
- E. Unless otherwise indicated, install union and gate or ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of cabinet unit heater. Hydronic specialties are specified in Section 232113 "Hydronic Piping."
- F. Unless otherwise indicated, install union and gate or ball valve on steam-supply connection and union, strainer, steam trap, and gate or ball valve on condensate-return connection of cabinet unit heater.
- G. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- H. Connect wiring according to NEC.

### 3.4 SEQUENCE OF OPERATIONS

- A. The control of cabinet unit heaters shall be integrated into the existing Johnson Metasys BAS (hereinafter referred to as BAS).
- B. Upon call for heat, the indoor low temperature reaches the setpoint of 55 deg. F, the BAS shall open the hydronic control valve and energize the cabinet unit heater fan.

- C. Upon reaching the temperature setpoint of 55 deg. F, the BAS, after a programmable time delay, shall close the hydronic control valve and de-energize the cabinet unit heater fan.

### 3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.6 ADJUSTING

- A. Adjust initial temperature set points.

### 3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters.

END OF SECTION 238239