

SECTION 081416  
FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections "General Conditions of the Construction Contract", "Special Conditions", and "Division 1 - General Requirements" form a part of this Section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

1.2 SUMMARY

- A. Section Includes:

1. Solid-core doors and applied molding.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.3 SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:
1. Dimensions and locations of blocking.
  2. Dimensions and locations of mortises and holes for hardware.
  3. Dimensions and locations of cutouts.
  4. Undercuts.
  5. Requirements for veneer matching.
  6. Doors to be factory finished and finish requirements.
  7. Fire-protection ratings for fire-rated doors.
- C. Samples for Verification:
1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish.
- D. Sample Warranty: For special warranty.
- E. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

1.4 QUALITY CONTROL

- A. Manufacturer Qualifications: A qualified manufacturer that is a certified participant in AWI's Quality Certification Program.

## 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in plastic bags or cardboard cartons.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

## 1.6 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Warping (bow, cup, or twist) more than 1/4-inch in a 42-by-84-inch section.
    - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
  - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
  - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following or equivalent as approved by the Professional:
  - 1. Eggers Industries.
  - 2. Marshfield Door Systems (Masonite Corporation).
  - 3. VT Industries, Inc.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

### 2.2 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's, "Architectural Woodwork Standards."
  - 1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
  - 2. Contract Documents contain selections chosen from options in quality standard and additional requirements beyond those of quality standard. Comply with those selections and requirements in addition to quality standard.
- B. Low-Emitting Materials: Fabricate doors with adhesives and composite wood products that do not contain urea formaldehyde.
- C. Particleboard-Core Doors:

1. Particleboard: ANSI A208.1, Grade LD-1 or Grade LD-2, made with binder containing no urea-formaldehyde.
2. Blocking: Provide wood blocking in particleboard-core doors as needed to eliminate through-bolting hardware and as follows:
  - a. 5-inch top-rail blocking, in doors indicated to have closers.
  - b. 5-inch bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
  - c. 5-inch mid-rail blocking, in doors indicated to have exit devices.

## 2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH

### A. Interior Solid-Core Doors:

1. Grade: Premium, with Grade AA faces.
2. Species: Mahogany (match existing doors).
3. Cut: Plain sliced (flat sliced).
4. Match between Panel Veneer Leaves: Book match.
5. Exposed Vertical and Top Edges: Same species as faces or a compatible species - edge Type A.
6. Core: Particleboard.
7. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering. Faces are bonded to core using a hot press.
8. Adhesives: Type I per WDMA T.M.-6.
9. Applied Trim: Provide applied trim matching species of veneers.
  - a. Provide trim profile to match existing doors.

## 2.4 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
  1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.

## 2.5 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
  1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Factory finish doors that are indicated to receive transparent finish.

- D. Factory finish doors where indicated in schedules or on Drawings as factory finished.
- E. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- F. Transparent Finish:
  - 1. Grade: Premium.
  - 2. Finish: AWI's or catalyzed polyurethane conversion varnish.
  - 3. Staining: Match existing doors.
  - 4. Sheen: Satin.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
  - 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
  - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Hardware: For installation, see Section 087111 "Door Hardware (Descriptive Specification)."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
  - 1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold unless otherwise indicated.
    - a. Comply with NFPA 80 for fire-rated doors.
  - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
  - 3. Seal all field cuts with a wood preservative/sealer to prevent moisture absorption.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

### 3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416