

SECTION 233713.23
REGISTERS AND GRILLES

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections "General Conditions of the Construction Contract", "Special Conditions", and "Division 1 - General Requirements" form a part of this Section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

1.2 SUMMARY

- A. Section includes Fixed face grilles.
- B. Related Requirements:
 - 1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to registers and grilles.
 - 2. Section 233713.13 "Air Diffusers" for various types of air diffusers.

1.3 SUBMITTALS

- A. Product Data for each type of product.
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Register and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Samples for each exposed product and for each color and texture specified. Smallest size register and grille indicated.
- C. Samples for Initial Selection: For registers and grilles with factory-applied color finishes. Smallest size register and grille indicated.
- D. Samples for Verification: For registers and grilles, in manufacturer's standard sizes to verify color selected. Smallest size register and grille indicated.
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.
- E. Source quality-control reports.

PART 2 - PRODUCTS

2.1 GRILLES

A. Perforated Grille:

1. Acceptable Manufacturers:
 - a. Titus
 - b. Price
 - c. Krueger
 - d. Metallaire
2. Material: Steel.
3. Finish: Baked enamel, white.
4. Face Arrangement: Perforated core.
5. Core Construction: Integral.
6. Frame: 1 inch wide.
7. Mounting: Lay in.

2.2 SOURCE QUALITY CONTROL

- #### A. Verification of Performance: Rate registers and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- #### A. Examine areas where registers and grilles are installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- #### B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- #### A. Install registers and grilles level and plumb.
- #### B. Outlets and Inlets Locations: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- #### C. Install registers and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust registers and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713.23